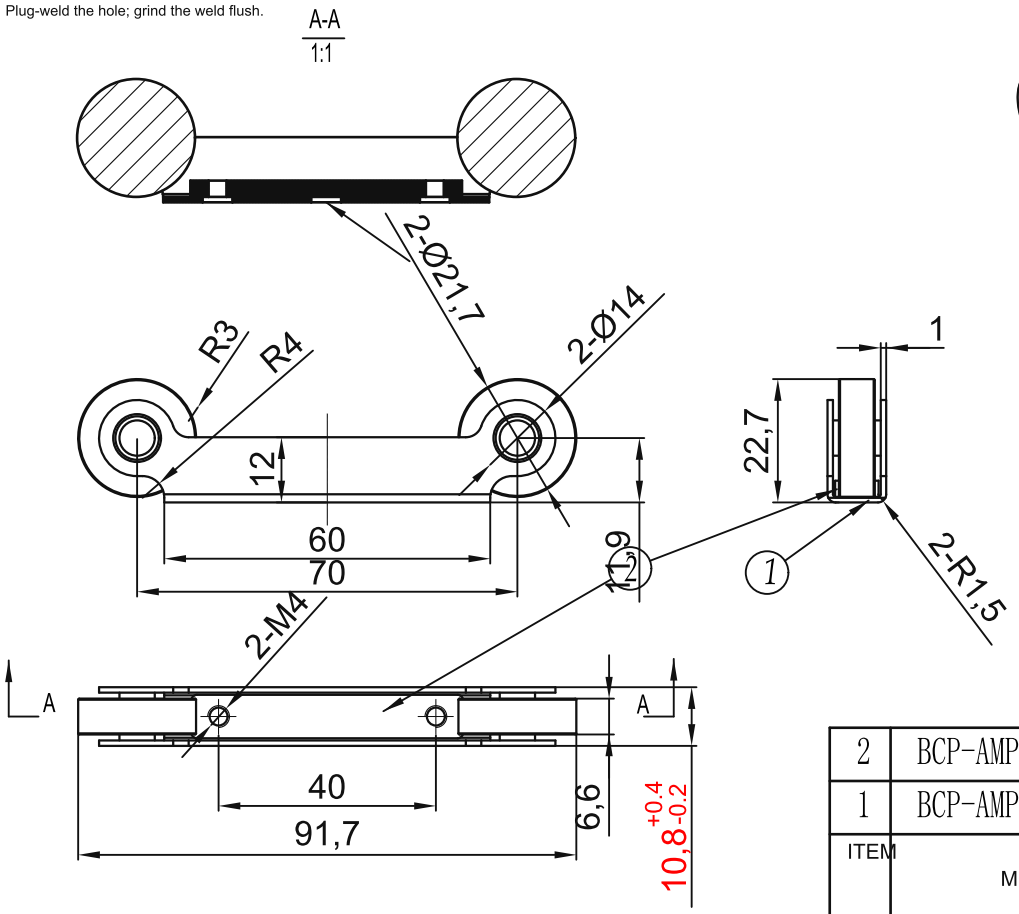
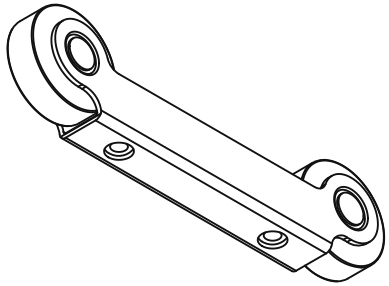
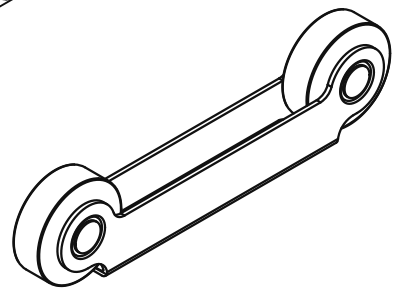
Plug-weld the hole; grind the weld flush.





AFTER WELDING

OTHER 6.3



ITEM	MODEL	NAME	QTY	UNIT	MATERIAL	MASS (g)	NOTES
2	BCP-AMP31-A-003	ROLLER ASSSORY	1	PCS	SUS304	8.6	
1	BCP-AMP31-A-002	ROLLER	1	PCS	SUS304	30.2	

TECHNICAL NOTES:
1. Unspecified dimensional tolerances: GB/T1804-2000, class M.
2. Remove burrs and break sharp edges. No scratches, impact damage or spots. Keep the surface flat. Grind welds flush.
3. Product mass: 38.8 g.

sinsdar

DOUBLE-FLAT DOOR ROLLERS

DRAWING / PART NUMBER
XAMP31-A

MATERIAL: SUS304
UNIT: mm SCALE: see dimensions SHEET: 1 / 1